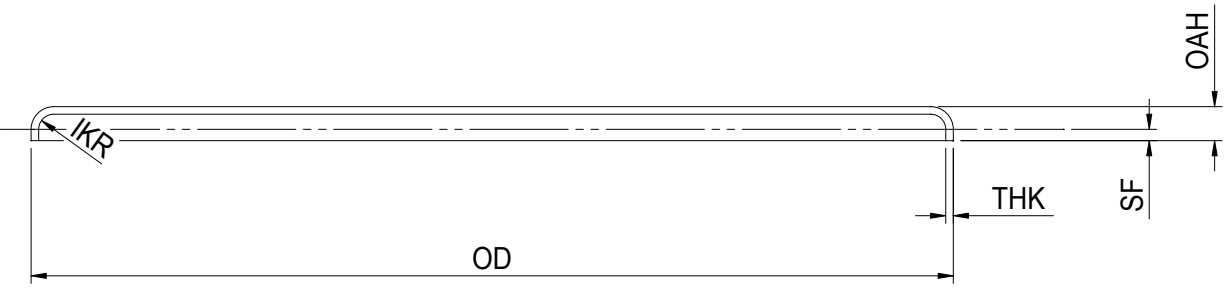




**BRIGHTON  
TRU-EDGE HEADS**

# FLANGED ONLY HEAD



IKR - Inside Knuckle Radius  
 THK - Thickness  
 OD - Outside Diameter  
 SF - Straight Flange  
 OAH - Overall Height

## SPECIFICATIONS

Inside Knuckle Radius - Typically 3 X Thickness  
 Typical Thin Out Allowance - 1/2" and Under - Add .03125" to the minimum  
 - Over 1/2" - Add .0625" to the minimum

Diameter	3/16	1/4	5/16	3/8	1/2	3/4	1	1 1/4
12.75		X						
16				X				
18	X	X	X					
20	X	X	X					
24	X	X	X	X	X			
42	X	X	X	X	X			
48	X	X	X	X	X			
60	X	X	X	X	X			
72	X	X	X	X	X	X	X	
84	X	X	X	X	X	X	X	X
96	X	X	X	X	X	X	X	X
108	X	X	X	X	X	X	X	X
120	X	X	X	X	X	X	X	X
132	X	X	X	X	X	X	X	X
144	X	X	X	X	X	X	X	X
156	X	X	X	X	X	X	X	X
168	X	X	X	X	X	X	X	X
180	X	X	X	X	X	X	X	X
192	X	X	X	X	X	X	X	X
216	X	X	X	X	X	X	X	X
228	X	X	X	X	X	X	X	X
240	X	X	X	X	X	X	X	X
268		X	X	X	X	X		
288		X	X	X	X			
312		X	X	X	X			
360		X	X	X	X			
384		X	X	X	X			

Parameters are given as reference only. Please call your salesman for specific inquiries.  
 Other sizes and thickness, including light gauge jacket heads, are available on application.  
 Ask us about polishing, burning nozzle openings, or applying jacketing to your heads.