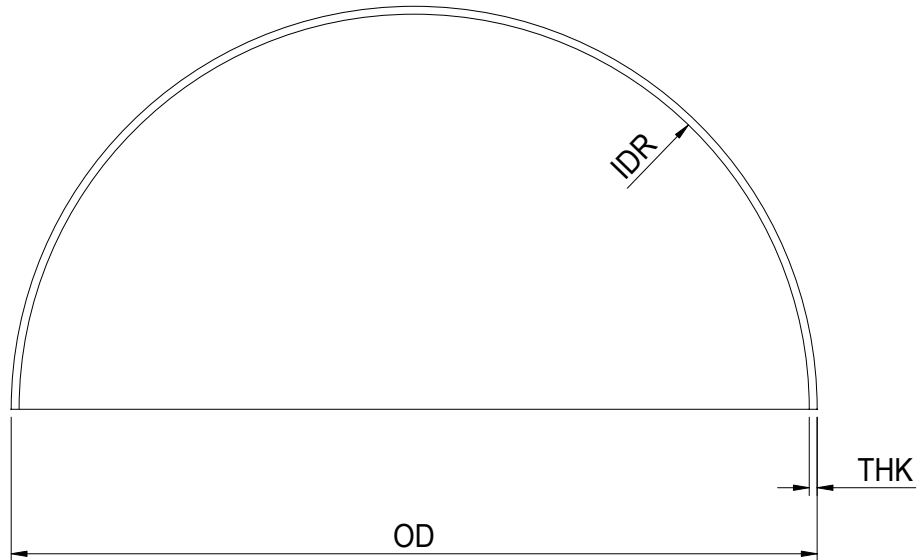




**BRIGHTON
TRU-EDGE HEADS**

ASME HEMISPHERICAL HEAD



IDR - Inside Dish Radius
THK - Thickness
OD - Outside Diameter

SPECIFICATIONS

Inside Dish Radius - 50% of Diameter

Typical Thin Out Allowance - 1/2" and Under - Add .03125" to the minimum

- Over 1/2" - Add .0625" to the minimum

Diameter	3/16	1/4	5/16	3/8	1/2	3/4	1	1 1/4	1 1/2	2
18	X	X	X							
24	X	X	X	X	X					
42	X	X	X	X	X					
48	X	X	X	X	X	X	X			
60	X	X	X	X	X	X	X	X	X	X
84	X	X	X	X	X	X	X	X	X	X
96	X	X	X	X	X	X	X	X	X	X
120		X	X	X	X	X	X	X	X	X
144		X	X	X	X	X	X	X	X	X
156			X	X	X	X	X	X	X	X
168			X	X	X	X	X	X	X	X
192			X	X	X	X	X	X	X	X
216			X	X	X	X	X	X	X	X
228			X	X	X	X	X	X	X	X
240			X	X	X	X	X	X	X	X
Unlimited			X	X	X	X	X	X	X	X

Parameters are given as reference only. Please call your salesman for specific inquiries.
Other sizes and thickness, including light gauge jacket heads, are available on application.
Ask us about polishing, burning nozzle openings, or applying jacketing to your Heads.