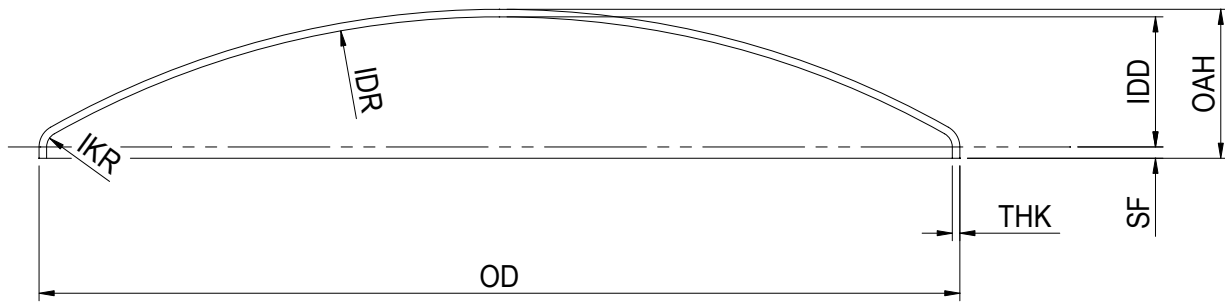




**BRIGHTON
TRU-EDGE HEADS**

STANDARD FLANGED AND DISHED



IKR - Inside Knuckle Radius
 IDR - Inside Dish Radius
 THK - Thickness
 OD - Outside Diameter
 SF - Straight Flange
 IDD - Inside Depth of Dish
 OAH - Overall Height

SPECIFICATIONS

Inside Dish Radius - Typically 100% of Diameter

Inside Knuckle Radius - Typically 3 X Thickness

Typical Thin Out Allowance - 1/2" and Under - Add .03125" to the minimum
 - Over 1/2" - Add .0625" to the minimum

Diameter	10 GA	3/16	1/4	5/16	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2
12	X	X	X								
18	X	X	X	X	X	X					
24	X	X	X	X	X	X					
30	X	X	X	X	X	X					
48	X	X	X	X	X	X	X	X	X		
60	X	X	X	X	X	X	X	X	X		
72	X	X	X	X	X	X	X	X	X		
84		X	X	X	X	X	X	X	X	X	X
96		X	X	X	X	X	X	X	X	X	X
108		X	X	X	X	X	X	X	X	X	X
120		X	X	X	X	X	X	X	X	X	X
132		X	X	X	X	X	X	X	X	X	X
144		X	X	X	X	X	X	X	X	X	X
156			X	X	X	X	X	X	X	X	X
168			X	X	X	X	X	X	X	X	X
174			X	X	X	X	X	X	X	X	X
192			X	X	X	X	X	X	X	X	X
216				X	X	X	X	X	X	X	X
240				X	X	X	X	X	X	X	X
*288				X	X	X	X	X	X	X	

*Heads over 288" can be fabricated as segmented heads. Heads over 1-1/2" on application.

Parameters are given as reference only. Please call your salesman for specific inquiries.

Other sizes and thickness, including light gauge jacket heads, are available on application.

Ask us about polishing, burning nozzle openings, or applying jacketing to your Standard Flanged and Dished Heads.